

# PRACTICAL NO 07

Date

## (TIME UTILIZATION)

Object:-

Make a man-machine chart job using lathe machine and note the utilization time in %.

Equipments:-

Stop watch, lathe machine, steel bar.

SNO	MAN	MACHINE
01	Put piece in the chuck of the lathe through in feed time $\frac{3}{4}$ min	IDLE
02	IDLE	Time turning the piece power feed time 1-03 min
03	Raise lathe, remove pieces dispose the chuck in time 10sec	IDLE

Procedure:-

Follow the man and machine utilization & idle time accordingly. Clearly write various activities from starting to completion.