

PRACTICAL NO 2

Objective:-

To prepare left hand and right hand chart of the assembling of nut and bolt and also write summary.

Title:-

left hand and right hand chart.


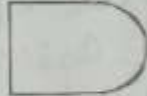

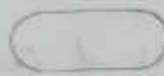

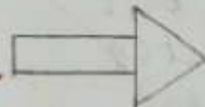

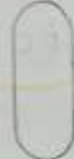
Equipment:-

Nut & bolt
Protractor
Compass
Scale
Pencil
Chart, etc.

Description:-





To differentiate between old and new method which is best.

DEVELOPED METHOD:-

LEFT HAND	SYMBOL(LH)	SYMBOL(R.H)	RIGHT HAND
Pickup bolt			Idle
Hold the nut			Pick up nut
Hold			Transport to left
Hold			Assemble

OBSERVATION/SUMMARY

Date

S.NO	SYMBOLS	OLD METHOD		DEVELOPED ME		DIFFERENCE	
		LH	RH	LH	RH	LH	RH
1-		3	3	1	2	2	1
2-		2	1	3	0	1	1
3-		1	0	0	1	1	1
4-		0	2	0	1	0	1

Procedure:-

Follow the activity accordingly and make the chart as per number of activities and sequence.